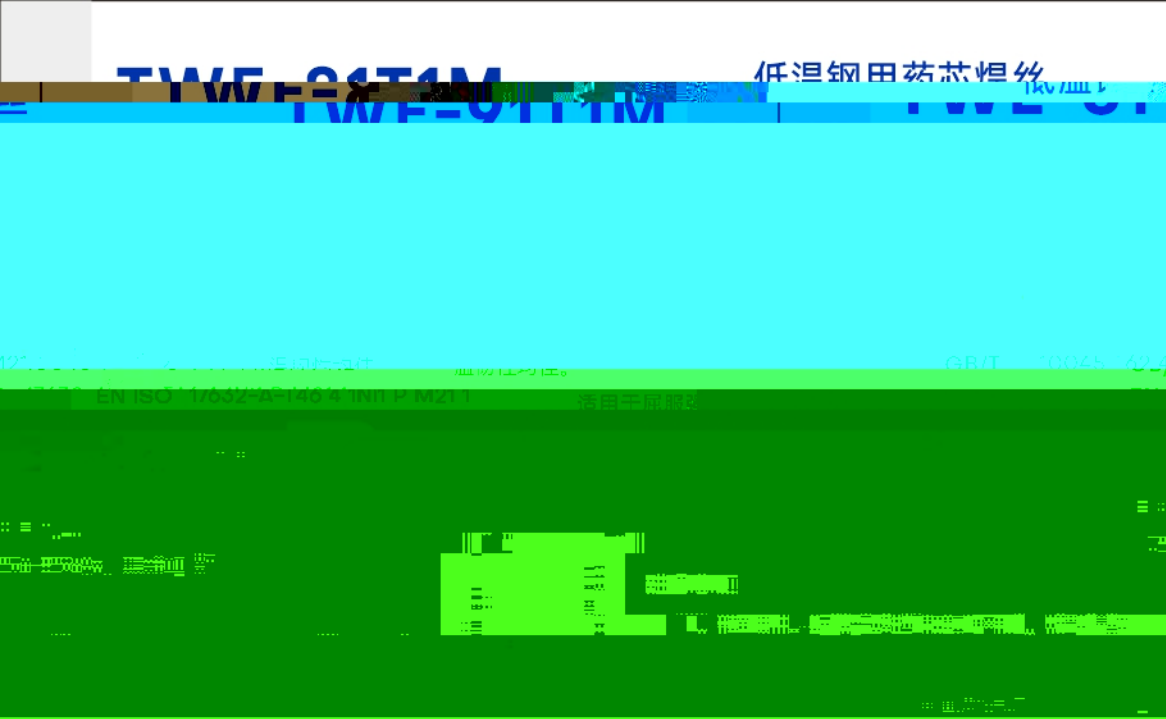
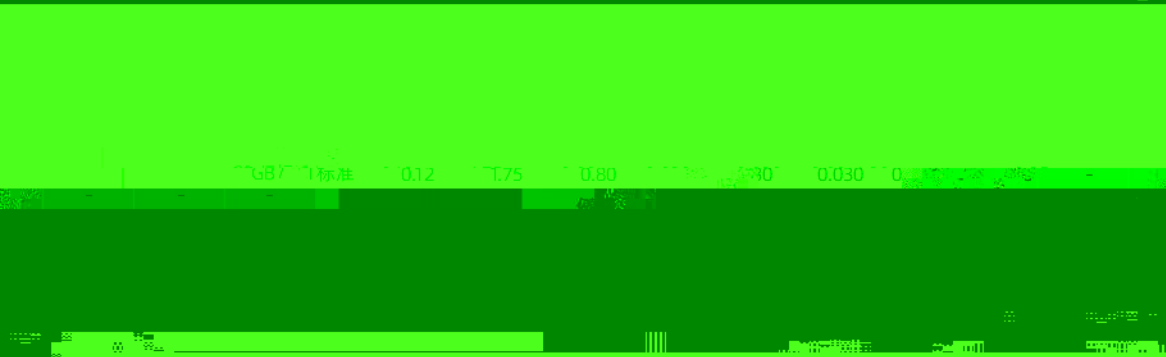
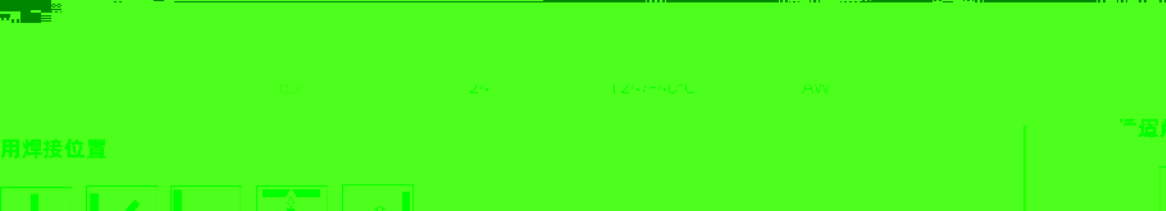
TWE-81T1M 低温钢用药芯焊丝







用焊接位置

推荐焊接参数：(DCEP)

线径(mm)	1.2	1.4	1.6
平、横焊	180-300	250-350	